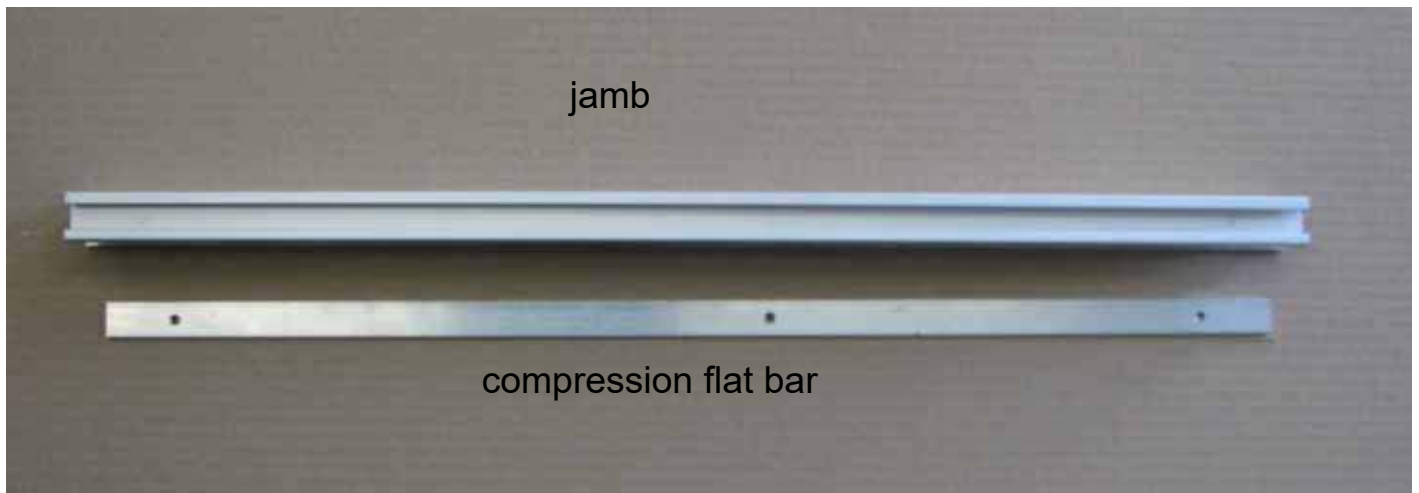




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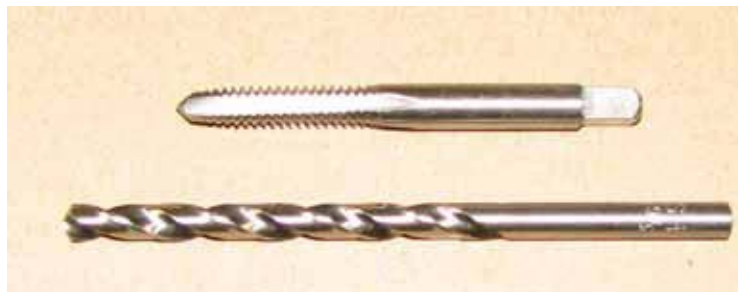
First you will need to make sure that the opening is square using the 3-4-5 triangle method. You will find together with the vertical jamb, length of 3/4" x 1/8" flat bar, identical in length to opening height. (fig 1.1)

fig 1.1



Center line of bar should be located 0.5" in front of the forward side of the opening.
3/16" pilot holes are drilled on top and bottom in the center bar.
On same line, drill your pilots to suit the wall/structure onto wich jamb will be installed.
Using drill provided, enlarge the pilot holes in the bar and tap holes with tap provided. (fig 1.2)
You can also use the paper template provided with the door. An example is shown on page 5.

fig 1.2



Increase the size of the holes in the wall/structure to suit 1/4" cap-screws.



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Insert flat bar into the jamb and install with the provided cap-screws. Tighten, but allow for the jamb to still move up and down. (fig 1.3)

fig 1.3



Clamp lower track in place, either aligned with lower opening or, as indicated on lower track, below and parallel with lower opening horizontal. Slide jamb down to align with lower track. (see Track /jamb schematic)

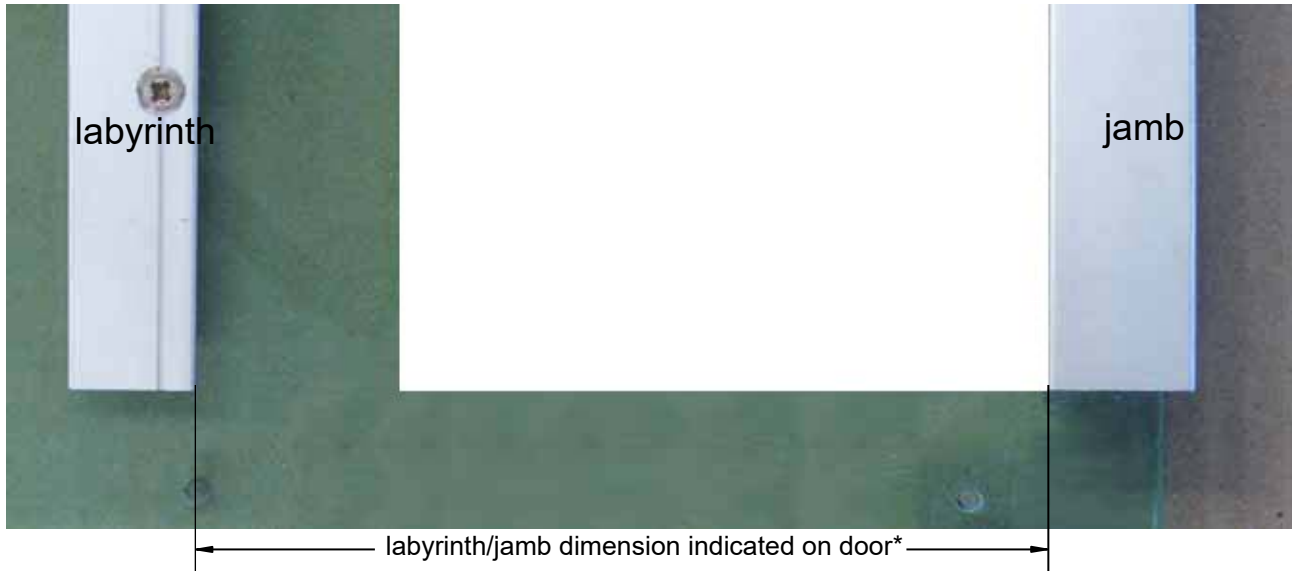
Forward side of lower track should be aligned with forward side of jamb. Using forward pilot hole in track install with temporary fastener. Clamp and check if track is square with jamb using the 3-4-5 method. Using the aft pilot hole in lower track fasten with temporary fastener. Remove clamps and slide door on lower track, check forward side of door is parallel with jamb. Using suitable fasteners install lower track in place.

Lock door in jamb and slide upper track onto door, align forward part of track with jamb and install temporary fastener in pilot hole in aft section of track. Make sure door slides freely. Using suitable fasteners install aft section of upper track in place. Remove door and secure both tracks. Install labyrinth at proper distance from jamb (as specified on door) with opening of labyrinth facing away from jamb.
Install stop on aft end of track.
Install swivel stop to keep door open.



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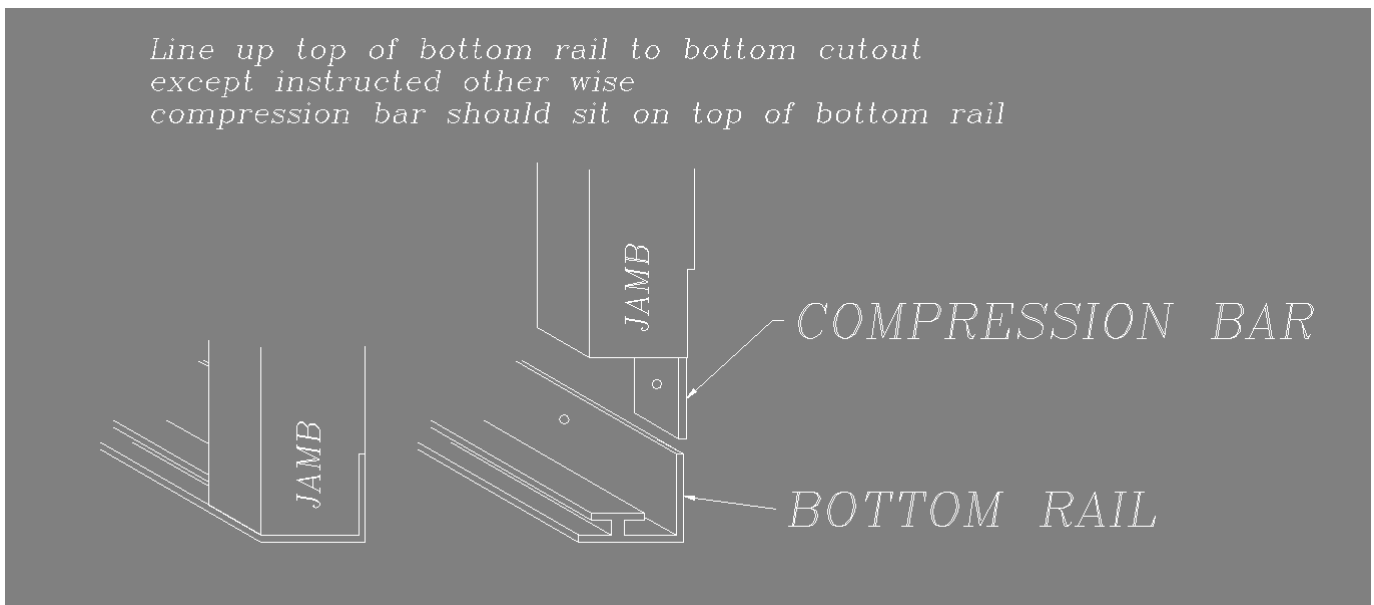
fig 2.1



Install the handle, the cylinder and the SS doorstop.

If the rubber seal interferes with the door operation, it can be removed. At level 25" above the lower track, lift seal and slide upper portion out of the slot and do the same for lower part. Seal can be reinstated in the same manner.

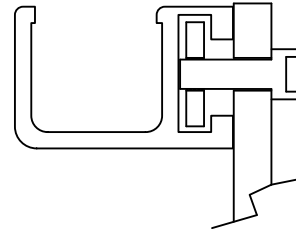
fig 2.2



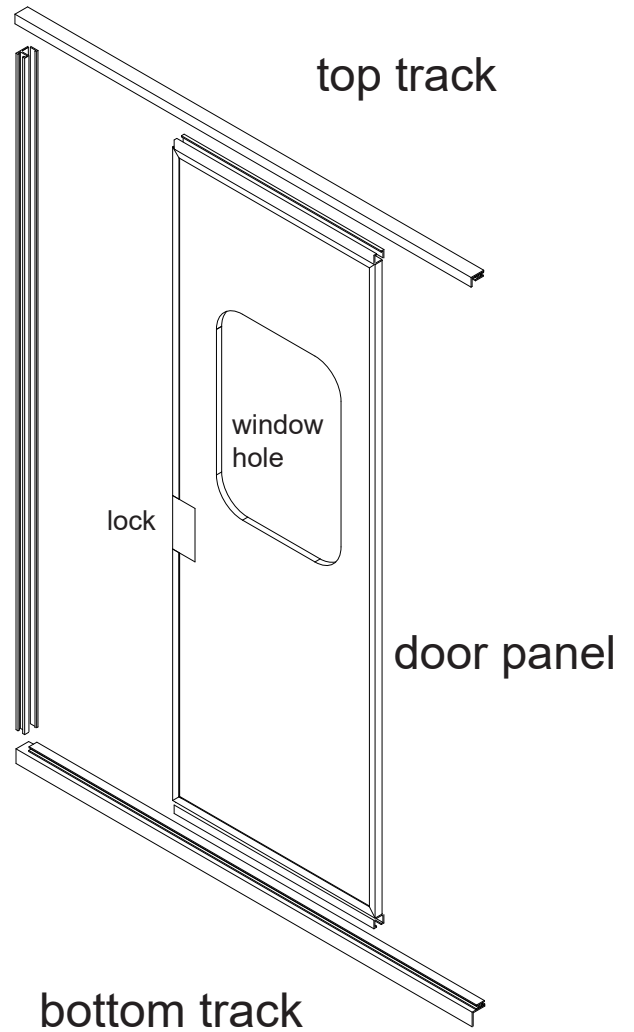
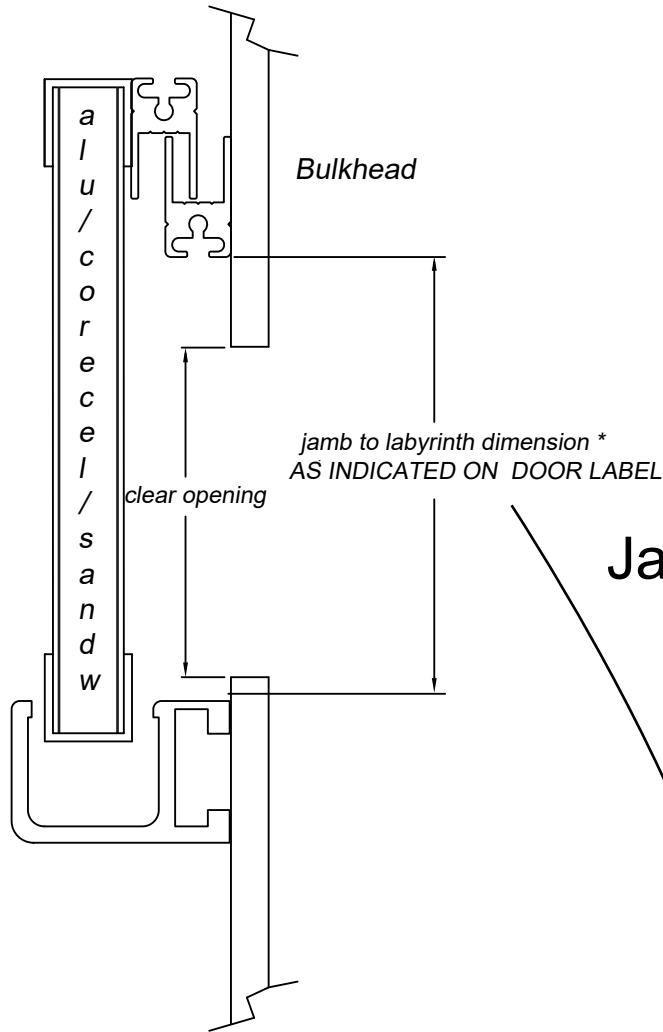


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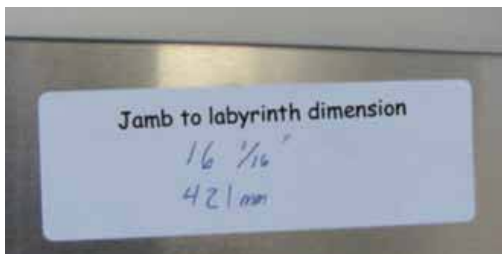
Jamb is installed with capscrews
screwed into predrilled flat bar



Capscrew
1/4"-20UNC



*Information sticker for jamb-labyrinth dimension
AS INDICATED ON LABEL ON DOOR





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fig 3.0

paper template example
top track

